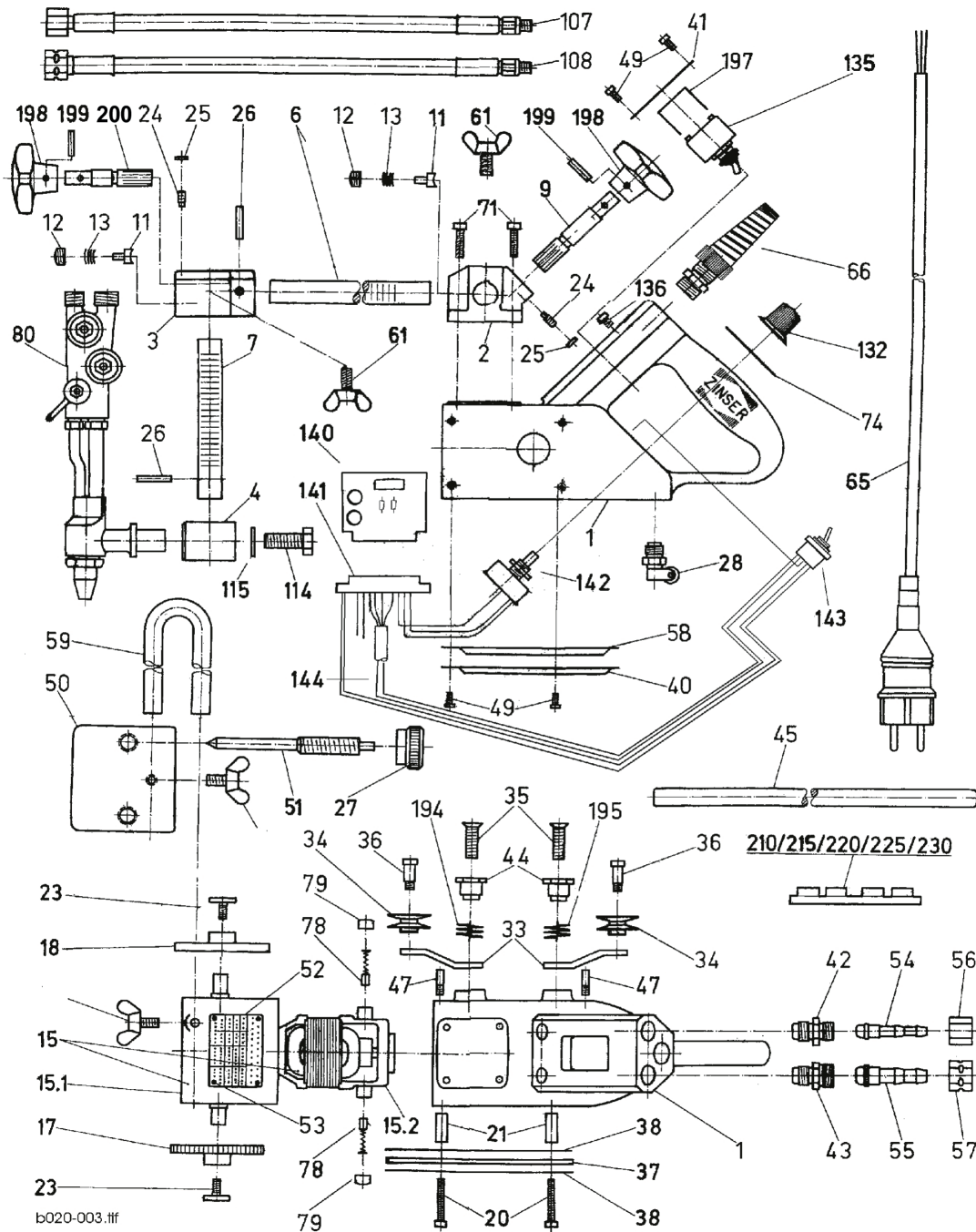


Spare Parts Favorit I

231 6011-001



Single parts

Number	Order Number	Description	Part of assembly group:
1	235 6011-001	Housing	
2	235 6012-002	Horizontal guide	B1
3	235 6011-003	Vertical guide	B1
4	235 6010-004	Torch holder	B1
6	235 6010-020	Toothed rack - horizontal	B1
7	235 6010-021	Toothed rack - vertical	B1
9	235 6500-072	Setting pinion	B1
11	235 6010-011	Brake plug	B1
12	235 6010-012	Brake screw	B1
13	050 3203-005	Plate spring 10x4.2x0.4x0.7	B1
15	234 6500-002	Motor complete with gear box (for all devices from serial number 00/15/95)	
15.1	235 6010-076	Gear box (for all devices from serial number 00/15/95)	
15.2	235 6500-052 235 6010-077	Motor (for all devices from serial number 00/15/95) Motor (for all devices up to serial number 00/14/95)	
17	235 6010-015	Drive gear	
18	235 6010-016	Roller	
20	050 1001-017	Cylinder head screw M4x30	
21	235 6010-033	Distance bush	
23	050 0702-055	Flat headed screw M5x8	
24	050 1401-001	Set screw M4x12	B1
25	050 1901-006	Hexagon nut M4	B1
26	050 4101-019	Clamping sleeve 4x28	B1
27	235 6010-083	Adjusting knob	B2
28	233 6010-011	Guide roll complete	
33	235 6010-026	Swivel arm	
34	235 6010-027	Roll	
35	050 0901-036	Counter sunk screw M8x25	
36	235 6010-028	Bolt	
37	235 6012-034	Thermal protection (Isoplan)	
38	235 6012-035	Thermal protection shield	
40	235 6010-036	Cover plate	
41	235 5250-108	Type plate	
42	060 0402-008	Junction nipple (oxygen)	
43	060 0402-013	Junction nipple (gas)	
44	235 6010-029	Guide roll complete	
45	235 6010-085	Compass bar	
47	235 6010-041	Stud bolt	
49	050 0708-003	Chesse head thread cutting screw BM3x8	
50	235 6010-081	Addition weight	B2
51	235 6010-082	Compass peak	B2
52	235 6010-032	Shield	
53	050 4201-002	Round head grooved pin 1.4x4	
54	060 0400-003	Hose clip (Cutting oxygen) B6xG1/4	

Number	Order Number	Description	Part of assembly group:
55	060 0400-002	Hose clip (Gas) B9xG3/8	
56	060 0401-003	Cap nut C G1/4	
57	060 0401-020	Cap nut C G3/8	
58	235 6010-037	Insulating plate	
59	235 6010-084	Relay	B2
61	050 1501-006	Wing screw M6x16	B1
65	285 0065-032	Flex with connector (5 m)	
66	029 0008-003	Screwed gable gland	
71	050 1002-008	Cylinder head screw M5x16	B1
74	235 6010-070	Scale	
78	285 0182-001	Carbon brush with spring	
79	284 0183-002	Bracket for carbon brush	
80	231 4010-001	Cutting torch complete	
107	234 6010-001	Armoured tube (Cutting oxygen) complete	
108	234 6010-012	Armoured tube (Gas) complete	
114	050 0110-052	Hexagon bolt M10x25	
115	050 3501-007	Washer 10.5	
132	285 0007-006	Adjusting knob	
135	235 7110-020	Toggle switch	
136	050 0701-005	Earth screw M4x6	
140	235 6010-200	Feed control	
141	235 6010-101	Edge connector	
142	265 1370-124	Potentiometer	
143	235 5250-022	Change over switch (2-pole)	
144	234 6010-005	Electrical parts complete (141/142/143)	
194	235 6010-030	Torsion spring left	
195	235 6010-031	Torsion spring right	
197	235 6010-073	Insulation part	
198	040 1401-003	Handwheel C50	B1
199	050 4101-010	Clamping sleeve 3x18	B1
200	235 6010-009	Setting pinion	B1
210	235 6010-113	Guide rail 1.0 m	
215	235 6010-114	Guide rail 1.5 m	
220	235 6010-115	Guide rail 2.0 m	
225	235 6010-116	Guide rail 2.5 m	
230	235 6010-117	Guide Rail 3.0 m	

CUTTING
WELDING

SINCE 1898



Assembly group

Number	Order Number	Description	Includes the following parts:
B1	2336011-002	Torch adjustment complete	Nr. 2-4, 6, 7, 9, 11-13, 24-26, 61, 71, 198-200
B2	2336010-001	Circle cutting attachment complete	Nr. 27, 50, 51, 59