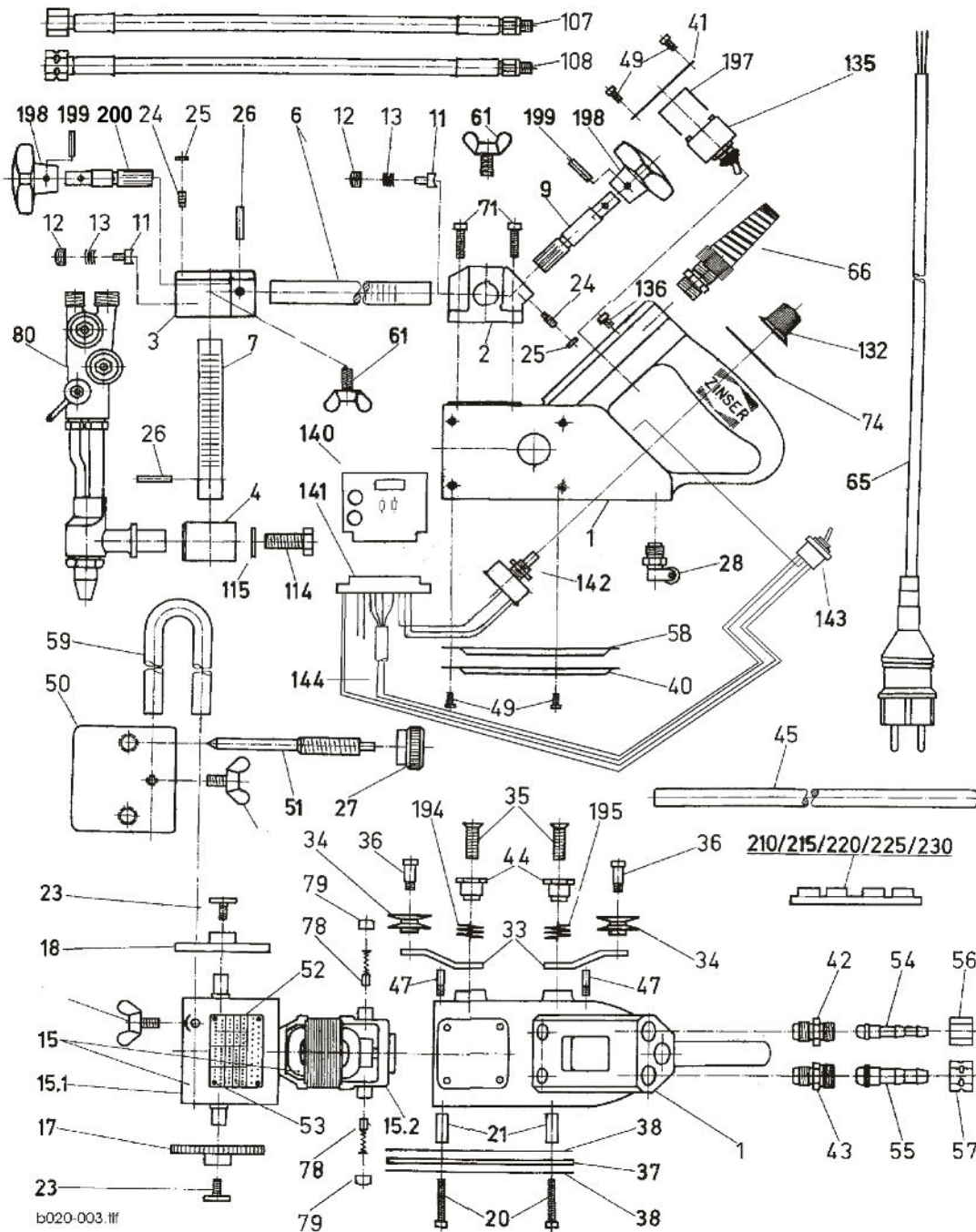


Spare Parts Favorit I

231 6011-001



Single parts

Number	Order Number	Description	Part of assembly group:
1	2356011-001	Housing	
2	2356012-002	Horizontal guide	B1
3	2356011-003	Vertical guide	B1
4	2356010-004	Torch holder	B1
6	2356010-020	Toothed rack - horizontal	B1
7	2356010-021	Toothed rack - vertical	B1
9	2356500-072	Setting pinion	B1
11	2356010-011	Brake plug	B1
12	2356010-012	Brake screw	B1
13	0503203-005	Plate spring 10x4.2x0.4x0.7	B1
15	2346500-002	Motor complete with gear box (for all devices from serial number 00/15/95)	
15.1	2356010-076	Gear box (for all devices from serial number 00/15/95)	
15.2	2356500-052 2356010-077	Motor (for all devices from serial number 00/15/95) Motor (for all devices up to serial number 00/14/95)	
17	2356010-015	Drive gear	
18	2356010-016	Roller	
20	0501001-017	Cylinder head screw M4x30	
21	2356010-033	Distance bush	
23	0500702-055	Flat headed screw M5x8	
24	0501401-001	Set screw M4x12	B1
25	0501901-006	Hexagon nut M4	B1
26	0504101-019	Clamping sleeve 4x28	B1
27	2356010-083	Adjusting knob	B2
28	2336010-011	Guide roll complete	
33	2356010-026	Swivel arm	
34	2356010-027	Roll	
35	0500901-036	Counter sunk screw M8x25	
36	2356010-028	Bolt	
37	2356012-034	Thermal protection (Isoplan)	
38	2356012-035	Thermal protection shield	
40	2356010-036 2356010-036S	Cover plate, 135 mm long (built up to and incl. 2008) Cover plate, 145 mm long (built in 2009 or later)	
41	2355250-108	Type plate	
42	0600402-008	Junction nipple (oxygen)	
43	0600402-013	Junction nipple (gas)	
44	2356010-029	Guide roll complete	
45	2356010-085	Compass bar	
47	2356010-041	Stud bolt	
49	0500708-003	Chesse head thread cutting screw BM3x8	
50	2356010-081	Addition weight	B2
51	2356010-082	Compass peak	B2
52	2356010-032	Shield	
53	0504201-002	Round head grooved pin 1.4x4	

Number	Order Number	Description	Part of assembly group:
54	0600400-003	Hose clip (Cutting oxygen) B6xG1/4	
55	0600400-002	Hose clip (Gas) B9xG3/8	
56	0600401-003	Cap nut C G1/4	
57	0600401-020	Cap nut C G3/8	
58	2356010-037 2356010-037S	Insulating plate, 135 mm long (built up to and incl. 2008) Insulating plate, 145 mm long (built in 2009 or later)	
59	2356010-084	Relay	B2
61	0501501-006	Wing screw M6x16	B1
65	2850065-032	Flex with connector (5 m)	
66	0290008-003	Screwed gable gland	
71	0501002-008	Cylinder head screw M5x16	B1
74	2356010-070	Scale	
78	2850182-001	Carbon brush with spring	
79	2840183-002	Bracket for carbon brush	
80	2314010-001	Cutting torch complete	
107	2346010-001	Armoured tube (Cutting oxygen) complete	
108	2346010-012	Armoured tube (Gas) complete	
114	0500110-052	Hexagon bolt M10x25	
115	0503501-007	Washer 10.5	
132	2850007-006	Adjusting knob	
135	2357110-020	Toggle switch	
136	0500701-005	Earth screw M4x6	
140	2356010-200	Feed control	
141	2356010-101	Edge connector	
142	2651370-124	Potentiometer	
143	2355250-022	Change over switch (2-pole)	
144	2346010-005	Electrical parts complete (141/142/143)	
194	2356010-030	Torsion spring left	
195	2356010-031	Torsion spring right	
197	2356010-073	Insulation part	
198	0401401-003	Handwheel C50	B1
199	0504101-010	Clamping sleeve 3x18	B1
200	2356010-009	Setting pinion	B1
210	2356010-113	Guide rail 1.0 m	
215	2356010-114	Guide rail 1.5 m	
220	2356010-115	Guide rail 2.0 m	
225	2356010-116	Guide rail 2.5 m	
230	2356010-117	Guide Rail 3.0 m	

CUTTING
WELDING

SINCE 1898



Assembly group

Number	Order Number	Description	Includes the following parts:
B1	2336011-002	Torch adjustment complete	Nr. 2-4, 6, 7, 9, 11-13, 24-26, 61, 71, 198-200
B2	2336010-001	Circle cutting attachment complete	Nr. 27, 50, 51, 59