

SINCE 1898

CUTTING WELDING

Hot Air Devices Floor Welding Machine Nozzles, Accessories



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Hot air devices

ZINSER UNITHERM K5.8 RS / K5.16 RS



Universal electrical hot air welding device with integrated blower

For welding, preheating, shaping and shrinking of thermoplastic materials, heating, drying etc.

- Insulated outer-sleeve
- Continous electr. regulation of temperature up to 600 °C
- Electronic heating element control
- Air flow regulation

Weight: 1.3 kg Power supply lead: 3 m with shock-proof plug

UNITHERM K5.8 RS		UNITHERM K5.16 RS
800 W / 230 VAC	2810005-201	1600 W / 230 VAC
800 W / 120 VAC	2810005-203	1600 W / 120 VAC

ZINSER JUMBOTHERM K25.16 / K25.30



Electrical hot air welding device with integrated blower

For preheating, shrinking and bending of thermoplastic materials, heating, drying etc.

- · Insulated outer sleeve
- Continous electr. regulation of temperature up to 600 °C
- · Electronic heating element control
- Air volume: approx. 300 l/min at 3000 Pa

Power supply lead: 3 m with shock-proof plug

2810025-037

JUMBOTHERM K25.30	
3000 W / 230 VAC	2810025-036

ZINSER UNITHERM K10

JUMBOTHERM K25.16

1600 W / 120 VAC



Electrical hot air welding device for external air supply (e.g. side channel compressor)

For welding, preheating, shaping and shrinking of thermoplastic materials, heating, drying etc.

- Insulated outer-sleeve
- · Continous electronic regulation of temperature up to approx. 600 °C.
- Electronic overheating protection for heating element in case of failure of air supply

Weight: 0.4 kg

Power supply lead: 5 m with shock-proof plug Air hose: 4 m

UNITHERM K10

1600 W / 230 VAC	2810010-013
1600 W / 120 VAC	2810010-014

2810005-202

2810005-204

Hot air device for paint scraping

ZINSER UNITHERM K5.30 FR



Universal electric hot air device with integrated blower

For stripping of lacquers and paint, solving bonding agents and for preheating

- Insulated outer-sleeve
- Continous electronic regulation of temperature up to approx. 520 °C
- Electronic heating element control
- Controllable air volume, approx. 200 l/min
- Wide-slot nozzle, 70 mm with scraper

Weight: 1.7 kg Power supply lead: 3 m with shock-proof plug

UNITHERM K5.30 FR

3000 W / 230 VAC 2810005-069

Scraper



Width: 70 mm

Scraper

2840199-009

Transport box for hot air devices

Transport box for hot air devices, empty



Fits one of the following devices:

- UNITHERM K5.8 RS / K5.16 RS,
- JUMBOTHERM K25.30 / K25.16 or
- UNITHERM K5.30 FR plus accessories

Dimensions: 490 x 110 x 260 mm

Transport box for hot air devics, empty

Floor welding machine

ZINSER floor welding machine K58



For floors made of PVC, linoleum and rubber

- Driving carriage with electronic advance regulation
- Automatic swivel device
- Stepped coil holder
- Hot air welding device JUMBOTHERM with multiple nozzle

Nominal power: 3000 W / 1600 W Max. temperature: 600 °C (230 VAC) Weight: 14.5 kg Power supply lead: 5 m with shock-proof plug Advance speed: 2 - 10 m/min progressive

ZINSER floor welding machine K58

3000 W / 230 VAC	2810058-001
1600 W / 120 VAC	2810058-002

Polyolefine nozzle, twin



2830197-045

Steel box, empty



For floor welding machine K58 Dimensions: 650 x 190 x 490 mm

Steel box

2850196-004

Joint milling machine KFU 1000 E, complete with metal transport box



Input power with continous duty: 900 W Number of revolutions: 8000 - 13000 rpm Milling blade: Ø 120 mm Milling depth: 0 - 4.5 mm

Scope of delivery joint milling machine KFU 1000 E:

- 1 slot milling blade, Ø 120 x 3.6 x 20 mm, 12 teeth
- 1 transport box
- 1 dust collector with hoop and holder
- 1 operating tool
- 1 power supply lead, 10 m

Joint milling machine KFU 1000 E 900 W / 230 VAC

Installation units for extenal air supply

ZINSER hot air devices - JUMBOTHERM MK -

For fixing at and in machines, shrink packaging machines, drying lines and others

Mounting unit for external air supply and connection to compressed air or blower (side channel compressor)

- Max. temperature: 650 °C
- Hose connection: Ø 25 mm
- Power supply lead: 3 m with shock-proof plug (other connections depending on technical requirement)
- Without air hose

ZINSER JUMBOTHERM MK-40



Hot air built-in unit for external air supply, variable temperature by means of external air volume regulation

- Max. temperature: 650 °C
- Accessories: slip-on nozzles JUMBOTHERM K25.30
- Dimensions: 230 x 100 x 50 mm (cylindrical)

ZINSER MK-40 230 VAC / max. 3000 W

2810040-007

ZINSER JUMBOTHERM MK-40R

Hot air built-in unit for external air supply (like MK-40)

With additional progressive electronic regulation of temperature and heating element control.

• Dimensions: 270 x 100 x 50 mm (cylindrical)

ZINSER MK-40R 230 VAC / max. 3000 W

2810040-005

ZINSER MK-41



Hot air built-in unit for external air supply

Variable temperature by means of external air volume regulation (required heating power according to material or application)

- Max. temperature: 230 VAC: 650 °C 400 VAC: 700 °C
- Accessories: slip-on nozzles JUMBOTHERM
- Dimensions: 300 x 100 x 50 mm (cylindrical)

ZINSER MK-41

230 VAC / max. 3300 W	2810041-002
400 VAC / max. 3000 W	2810041-101
400 VAC / max. 5100 W	2810041-098
400 VAC / max. 6000 W	2810041-099
400 VAC / max. 7500 W	2810041-102
other heating power upon request	

ZINSER JUMBOTHERM MK-42



Hot air built-in unit for external air supply with guide sleeve and tapered external sleeve (cooled), variable temperature by means of external air volume regulation

- Max. temperature: 650 °C
- Accessories: slip-on nozzles JUMBOTHERM
- Dimensions: 260 x 100 x 62 mm (conical)

ZINSER MK-42

230 VAC / max. 3000W	2810042-002

ZINSER JUMBOTHERM MK-42R



ZINSER JUMBOTHERM MK-45R

Hot air built-in unit for external air supply with guide sleeve and tapered external sleeve (cooled) (like MK-42)

With additional progressive electronic regulation of temperature and heating element control

• Dimensions: 295 x 100 x 62 mm (conical)

ZINSER MK-42R

230 VAC / max. 3000W 2810042-004



Hot air built-in unit for external air supply, variable temperature by means of external air volume regulation and heating element control

- Accessories: screw-on nozzles UNITHERM
- Dimensions: 270 x 100 x 35 mm (thread M16x1)

ZINSER MK-45R

230 VAC / max. 800 W	2810045-002
230 VAC / max. 1600 W	2810045-005

Blower

Side channel compressor



For air supply to all ZINSER hot air devices with external air supply, if no other compressed air source is available

 Blower SV 1.50/3
 230 VAC

 Sufficient to connect 2 x K10 or 1 x MK-45R

 With suction filter and double branch piece for 2 units

 Without hose
 2810220-001

Blower SV 5.130/2 230 VAC Sufficient to connect 4 x K10 or 2 x MK-40 or 2 x MK-40R or 2 x MK-41 or 2 x MK-42R With suction filter and branch piece for 4 units Without hose

2810220-005

Hand welding devices

Hand welding devices



Teflon[™] coated with built-in thermostat

Including work bench fixation and mains cable with plug

Round

HG 120 T	heating surface Ø 120 mm 230 VAC	2819000-003
HG 200 T	heating surface Ø 200 mm 230 VAC	2819000-002
HG 300 T	heating surface Ø 300 mm 230 VAC	2819000-004
other Ø upon request		

Square

	heating surface 150 x 150 mm 230 VAC	2819000-005
HGV 250 T	heating surface 250 x 250 mm 230 VAC	2819000-008

Sheet steel box*

For HG 120 T / HGV 150 T / HG 200 T	2850196-010
For HG 300 T / HGV 250 T	2850196-011
* suitable for above-mentioned hand welding devices with fixation for horizontal and vertical mounting	

Temperature measuring device

Temperature measuring device



Measuring scope -200 up to +1370 °C (with chromiumnickel sensor, other sensors upon request)

With:

- Sensor for measuring the hot-air temperature
- Bag
- Batteries

Temperature measuring device

2839000-007

Nozzles for UNITHERM K5.8 RS / K5.16 RS / K10

For universal application

Standard welding nozzle, curved, screw-on type



Air outlet Ø 5 mm, conical

Suitable for slip-on:

- Rapid nozzle 283198-041 (welding cord Ø 3 and 4 mm)
- Rapid nozzle 283198-042 (welding cord Ø 5 mm)
- Super-Rapid nozzle 2830198-039 (welding cord Ø 3 and 4 mm)
- Super-Rapid nozzle 2830198-040 (welding cord Ø 5 mm)
- Welding nozzle with integrated guiding roller 2830198-032 (welding cord Ø 5 mm)

Standard welding nozzle, curved, screw-on type

2830197-001

Welding nozzle, curved, slip-on type



Air outlet Ø 5 mm, conical

Suitable for slip-on:

- Rapid nozzle 2830198-041 (welding cord Ø 3 und 4 mm)
- Rapid nozzle 2830198-042 (welding cord Ø 5 mm)
- Super-Rapid nozzle 2830198-039 (welding cord Ø 3 und 4 mm)
- Super-Rapid nozzle 2830198-040 (welding cord Ø 5 mm)
- Welding nozzle with integrated guiding roller 2830198-032 (welding cord Ø 5 mm)

Welding nozzle, curved, slip-on type

2830198-033

Welding nozzle, curved, screw-on type, with knife



For thermoplastic material

Welding nozzle, curved, screw-on-type, with knife	
Air outlet Ø 4 mm	2830197-004
Air outlet Ø 5 mm	2830197-005

Tack welding nozzle



For pre-fixing of thermoplastic material

Tack welding nozzle

2830197-002

Round nozzle Ø 22 mm



For heating, drying, shaping etc.

Round nozzle Ø 22 mm

Rapid-nozzle, screw-on type



For joint welding, with preheating of the welding rod made of plasticized PVC, Polyethylene, Polypropylene

Rapid-nozzle, screw-on type	
For plastic filler rod Ø 3 mm and Ø 4 mm	2830198-021
For plastic filler rod Ø 5 mm / also for fusion	
welding cord	2830198-023
For profile joint according to sample rod	upon request

Rapid-nozzle, slip-on type



For joint welding, with preheating of the welding rod made of plasticized PVC, Polyethylene, Polypropylene

For slipping onto nozzles 2830197-001/2830198-033 (p. 9)

Rapid-nozzle, slip-on type	
For plastic filler rod Ø 3 mm and Ø 4 mm	2830198-041
For plastic filler rod Ø 5 mm	2830198-042

Super-Rapid nozzle, screw-on type



With preheating chamber for high-speed welding especially of unplasticized PVC, Polyethylene, Polypropylene

Super-Rapid nozzle, screw-on type	
For plastic filler rod Ø 3 mm and Ø 4 mm	2830198-022
For plastic filler rod Ø 5 mm	2830198-024

Super-Rapid nozzle, slip-on type



With preheating chamber for high-speed welding especially of unplasticized PVC, Polyethylene, Polypropylene

For slipping onto nozzles 2830197-001/2830198-033 (p. 9)

Super-Rapid nozzle, slip-on type	
For plastic filler rod Ø 3 mm and Ø 4 mm	2830198-039
For plastic filler rod Ø 5 mm	2830198-040

Heating wedge



Outer sleeve



For UNITHERM K5.8 RS / K5.16 RS / K10 With outer diameter threaded M16x1

Outer sleeve for UNITHERM

For floor welding

Welding nozzle



Welding nozzle, with attached welding cord guiding roller



Welding nozzle, with attached welding cord guiding roller		
For weld	ing cord Ø 5 mm	2830197-040
For weld	ing cord Ø 8 mm	2830197-039
For profi	e cord	upon request

Welding nozzle, with integrated welding cord guiding roller, screw-on type



Welding nozzle, with integrated welding cord guiding roller, slip-on type



Suitable for slipping onto nozzles 2830197-001 and 2830198-033 (p. 9)

Welding nozzle, with integrated welding cord guiding roller, slip-on typeFor welding cord Ø 5 mm2830198-032

Triple-tip nozzle, screw-on type



For high speed welding of PVC and PVC felt flooring, in application with a guiding roller as for example 2830188-003 (p. 15)

Triple-tip nozzle, screw-on type

2830198-001

Triple-tip nozzle, slip-on type



For high speed welding of PVC and PVC-coated felt flooring, in application with a guiding roller as for example 2830188-003 (p. 15)

Triple-tip nozzle, slip-on type

2830198-037

For foil welding

Wide-slot nozzle, 16 x 2 mm



Wide-slot nozzle, 16 x 2 mm

2830199-001

Wide-slot nozzle, curved, 20 x 1.5 mm



Wide-slot nozzle, curved 20 x 1.5 mm

2830199-005

Wide-slot nozzle, 40 x 1.5 mm



Wide-slot nozzle, 40 x 1.5 mm



NOZZIES slip-on type for JUMBOTHERM K25.16 / K25.30

Wide mouthpiece, 75 x 4 mm



Wide-slot nozzle, 40 x 2 mm



Cylindrical reflector



For heat tubing

Cylindrical reflector Sizes upon request

Shell reflector



For preheating and shrinking of tubes, hoses and profiles

Shell reflector

Size 1: Ø 25 - 55 mm	2830195-021
Size 2: Ø 55 - 75 mm	2830195-022
Size 3: Ø 75 - 95 mm	2830195-023
Size 4: Ø 95 - 110 mm	2830195-024

Accessories

General accessories

Spanner





For floor welding

Welding cord guiding roller

South State State State State State State	For cord Ø 5 mm	
S-	Welding cord guiding roller Diameter of roll 30 mm Diameter of roll 20 mm	2830188-003 2830188-004
elding cord guiding roller (Teflon™)		
Velding cord guiding roller (Teflon™)	For linoleum edge joint sealing	

Jointing plane



For cutting welding joints in plasticized PVC Spare blade in handle

Jointing plane

Jointing plane	2830035-006
Spare blade	2839000-015

Jointing drawing device



For fast and simple manufacturing of joints in linoleum and rubber floorings

Jointing drawing device

Jointing drawing device cpl. with blade 2.5 mm	2830035-013
Spare blade 2.5 mm	2839000-017

Quarter circle cutter



For cutting soft welding beads during welding of flooring material

Quarter circle cutter

2830035-001

Weld seam slide

2830035-011

For foil welding

Pressure roller



For Rhepanol® foils

Pressure roller

2830188-001

Pressure roller, Ø 30 x 6 mm



Pressure roller, Ø) x 6 mm
Smooth	2830188-005
Knurled	2830188-006

Pressure roller, Ø 30 x 17 mm



For overlap welding up to 20 mm

Pressure roller, Ø 30 x 17 mm Smooth

Knurled

2830188-007
2830188-008



Plastic filler rods



Plastic filler rods

Initial equipment consists of 12 rods of each:

- Unplasticized PVC, round rods Ø 3 mm, grey
- Polypropylene (PP), round rods Ø 4 mm, light grey
- Polyethylene (PE), round rods Ø 4 mm, black 2840201-001

Plastic filler rods

Rods, ring bundles, small and big coils

Packing units: 1 m rods = approx. 3 kg Ring bundles = approx. 4 kg Small coils = approx. 2.5 kg Large coils = approx. 10 kg

upon request

Heating elements

for ZINSER UNITHERM K5.8 RS / K5.16 RS



Heating	element for UNITHERM K5.8 RS	
800 W	230 VAC Ø 26 mm x 99.2 mm	2840181-242
800 W	120 VAC Ø 26 mm x 99.2 mm	2840181-240
The ment	ioned length is without plugs.	

Heating element for UNITHERM K5.16 RS				
1600 W 230 VAC Ø 26 mm x 99.2 mm	2840181-243			
1600 W 120 VAC Ø 26 mm x 99.2 mm	2840181-241			
The mentioned length is without plugs.				

for ZINSER JUMBOTHERM K25.16 / K25.30 / K5.30 FR and floor welding machine K58



Heating element for JUMBOTHERM K25.16 / K25.30 $\,$ / K5.30 FR and floor welding machine K58 $\,$

3000 W	230 VAC Ø 44 mm x 88.5 mm	2840181-212				
1600 W	120 VAC Ø 44 mm x 88.5 mm	2840181-213				
The mentioned length is without plugs.						

for ZINSER UNITHERM K10 / K5.16 R



Heating element for UNITHERM K10 / K5.16 R

1600 W	230 VAC	Ø 26 mm x 100.2 mm	2840181-215
1600 W	120 VAC	Ø 26 mm x 100.2 mm	2840181-211
The mentio	ned length is	without plugs.	

for ZINSER JUMBOTHERM MK-40 / MK-40R / MK-42 / MK-42R



Heating element for

JUMBOTHERM MK-40 / MK-40R / MK-42 / MK-42R

 3000 W
 230 VAC
 Ø 46 mm x 139 mm
 2840181-145

 2200 W
 120 VAC
 Ø 46 mm x 140 mm
 2840181-151

 The mentioned length is without plugs.

for **ZINSER JUMBOTHERM MK-41**



Heating element für JUMBOTHERM MK-41

3300 W (single-stage)) 230 VAC	Ø 46 mm x 200 mm	2840181-096
3000 W (3 x 1000)	400 VAC	Ø 46 mm x 200 mm	2840181-101
5100 W (3 x 1700)	400 VAC	Ø 46 mm x 200 mm	2840181-098
6000 W (3 x 2000)	400 VAC	Ø 46 mm x 200 mm	2840181-099
7500 W (3 x 2 500)	400 VAC	Ø 46 mm x 200 mm	2840181-102
The mentioned length is wit	hout plugs.		

for ZINSER JUMBOTHERM MK-45R and ZINSER UNITHERM K-NULL-R and K-5R



Heating element for JUMBOTHERM MK-45R and UNITHERM K-NULL-R and K-5R

800 W	230 VAC	Ø 32 mm x 122 mm	2840181-132
1600 W	230 VAC	Ø 32 mm x 122 mm	2840181-070
2400 W	230 VAC	Ø 32 mm x 122 mm	2840181-129
800 W	120 VAC	Ø 32 mm x 122 mm	2840181-148
1600 W	120 VAC	Ø 32 mm x 122 mm	2840181-149
2200 W	120 VAC	Ø 32 mm x 122 mm	2840181-150
The mentio	ned lenath is	without plugs.	

The mentioned length is without plugs.

Combinations

each complete with steel box

		Welding of plasticized and unplasticized PVC		Welding of PVC- flooring material		Foil welding	Universal
		2810005 -025*	2810005 -052**	2810005 -060*	2810005 -061**	2810005 -062	2810005 -050
UNITHERM K5.8 RS 230 VAC / 800 W	2810005-201	•	•	•	•		
UNITHERM K5.16 RS 230 VAC / 1600 W	2810005-202					•	•
Nozzles							
Standard welding nozzle, curved, Ø 5 mm	2830197-001			•	•		
Tack welding nozzle	2830197-002	•	•				•
Welding nozzle, curved, with knife, Ø 4 mm	2830197-004	•					•
Welding nozzle, curved, with knife, \emptyset 5 mm	2830197-005	•	•				•
Welding nozzle, curved, \emptyset 6 mm	2830197-006			•	•		•
Welding nozzle, widened, Ø 8 mm	2830197-007				•		
Nozzle, attached welding cord guiding roller, Ø 4 mm	2830197-008				•		
Nozzle, 150 mm long	2830197-010				•		
Nozzle, PVC-Floors, -Mipolam [®] -	2830197-011				•		
Triple-tip nozzle, screw-on type	2830198-001						
Rapid nozzle, screw-on type, Ø 3 and 4 mm	2830198-001		•		•		•
Super-Rapid nozzle, screw-on type, Ø 3 and 4 mm	2830198-021		•				
	2830198-022		•		•		-
Rapid-nozzle, screw-on type, Ø 5 mm					•		
Nozzle, integrated welding cord guiding roller, \emptyset 5 mm	2830198-030				•		
Wide-slot nozzle, curved, 20 x 1.5 mm	2830199-005						•
Foil welding nozzle, 20 x 1.5 mm	2830199-020					•	•
Wide-slot nozzle, 40 x 2 mm	2830199-034					•	•
Heating wedge, 70 x 35 mm	2830200-001						•
Accessories							
Quarter circle cutter	2830035-001			•	•		•
Spanner	2830035-002	•	•	•	•	•	•
Scraper blade, swan-neck shaped	2830035-003		•				•
Scraper blade, rectangular	2830035-004	•	•				•
Three-square scraper	2830035-005	•	•				•
Jointing plane	2830035-006				•		•
Wire brush	2830035-007		•	•	•	•	•
Round brush, Ø 4 mm	2830035-010		•	•	•		•
Weld seam slide	2830035-011			•	•		
Joint drawing device	2830035-013			•	•		
Welding cord guiding roller for PVC, Ø 20 mm	2830188-004	•	•	•	•		•
Wide pressure roller, with silicone coating	2830188-026					•	•
Welding cord guiding roller	2830188-049				•		
Steel box, empty	2850196-002	•	•	•	•	•	•
Plastic filler rods (PVC / PP / PE)	2840201-001	•	•				•
Heating elemente							
Heating elements	2040404 242						1
			-		-		
800 W 230 VAC 1600 W 230 VAC	2840181-242 2840181-243		•	*basio	• c equipment	• t **extende	



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